

# VILLA IV

NEW



MODEL 20813MC (SHOWN)



MODEL 20823MA (SHOWN)



MODEL 20822MC 2-POSITION (SHOWN)

WOOD SPECIES: OAK IN 14 FINISHES.  
SEE PAGE 221.

MATCHING KID'S COLLECTION. SEE PAGE 200.

UPHOLSTERED SEATS CONSTRUCTED  
WITH FLEX-WEB FOR ADDED COMFORT  
AND SUPPORT.

OPTIONAL GANGING BRACKET AVAILABLE  
ON LEG AND SLED BASE MODELS. SPECIFY  
AS AN OPTION WHEN ORDERING. ADD \$20 LIST  
PER GANGING DEVICE.

OPTIONAL LASER ENGRAVED BACK IMPRINT  
AVAILABLE. SEE PAGE 15 FOR PRICING  
AND ARTWORK SPECIFICATIONS.



MODEL	DESCRIPTION	COM YRD.	COL SQ. FT.	PRICING WOOD	B/COM	C	D/COL	E	F	G	L	M
ARMLESS FOUR LEG MODELS												
20813MA	ALL WOOD			\$286								
20813MC	UPHOLSTERED SEAT	.75	9		\$327	\$336	\$350	\$369	\$390	\$412	\$440	\$469
DIMENSIONS: W 19 D 22 H 32 SW 19 SD 18.25 SH 18 CARTONED WEIGHT 31 CUBIC FEET 15												
ARMLESS SLED MODELS												
20823MA	ALL WOOD			\$292								
20823MC	UPHOLSTERED SEAT	.75	9		\$333	\$342	\$356	\$375	\$396	\$418	\$446	\$475
DIMENSIONS: W 19 D 22 H 32.75 SW 19 SD 18.25 SH 18 CARTONED WEIGHT 32 CUBIC FEET 15												
ARMLESS TWO-POSITION MODELS												
20822MA	ALL WOOD			\$302								
20822MC	UPHOLSTERED SEAT	.75	9		\$343	\$352	\$366	\$385	\$406	\$428	\$456	\$485
DIMENSIONS: W 19 D 22 H 32.75 SW 19 SD 18.25 SH 18 CARTONED WEIGHT 35 CUBIC FEET 15												

**SPECIFICATIONS FOR COMMUNITY  
VILLA IV COLLECTION**

**MODELS: 20813MA,MC – 20823MA,MC – 20822MA,MC -  
20613MA,MC – 20623MA,MC – 20622MA,MC**

**Wood:** Chairs are constructed from select American red oak and maple. All lumber is thoroughly air seasoned before kiln drying to a moisture content of 6% or less. The lumber is then allowed to temper before milling. Parts that are selected for steam bending are partially air seasoned before bending, then kiln dried to a moisture content of less than 6% after bending.

**Details of Construction:** The seat is made solid wood and is glued together with a high grade of glue and double saddled for maximum comfort and style. The back consists of a solid wood panel which is steam bent for maximum comfort and style. The seats and back are easily removed. All joints are connected together with mortise and tennon and glue. All rails, front posts, back posts, stretchers, and rocker sled runners are made from 1 ¼” lumber. For additional strength, the rails are secured by a corner block, glue, 3” screw in middle and screws at each joint. The solid wood back is screwed to the chair frame through the back posts.

**Wood Finish:** Each chair has an even coat of a no-wipe stain, followed by a coat of sealer. A light sanding is given and then oven dried for 30 minutes. Another coat of catalyzed sealer is applied and oven dried for another 30 minutes. Another light sanding process is performed to assure a smooth finish. Then the product is sprayed with a 45 sheen catalyzed lacquer and oven dried for an additional 30 minutes. Then there is a 30 minute cool down period before final inspection.

**Hardware:** Each chair is equipped standard with nickel plated tap in glides.

**Upholstery:** Each seat is upholstered with 1 ½” high density polyurethane in a pneumatic press to assure consistency in thickness and comfort. All upholstery materials pass the California Fire Retardant Code, Class 1, Commercial Standard 191-53, Technical Bulletin #117.

**Dimensions:**

	20813MA,MC	20823MA,MC	20822MA,MC	20613MA,MC	20623MA,MC	20622MA,MC
<b>W</b>	19”	19”	19”	17”	17”	17”
<b>D</b>	23 ¾”	22”	22”	18”	18”	18”
<b>H</b>	32”	32 ¾”	32 ¾”	31”	31 ¾”	31 ¾”
<b>SW</b>	17”	19”	19”	19”	19”	19”
<b>SD</b>	18”	18 ¼”	18 ¼”	18 ¼”	18 ¼”	18 ¼”
<b>SH</b>	18”	18”	18”	16”	16”	16”