

SEVILLE

NEW



MODEL 20201C (SHOWN)



MODEL 20203A (SHOWN)



WOOD SPECIES: OAK AND MAPLE IN 27 FINISHES. SEE PAGE 221.

UPHOLSTERED SEATS CONSTRUCTED WITH FLEX-WEB FOR ADDED COMFORT AND SUPPORT.

OPTIONAL FRONT LEG CASTERS AVAILABLE. ADD \$37 LIST FOR SET OF 2 CASTERS

SEVILLE FEATURES A THREE STRETCHER BASE SHELF FOR BOOK STORAGE AND ADDED STABILITY.



MODEL	DESCRIPTION	COM YRD.	COL SQ. FT.	PRICING WOOD	B/COM	C	D/COL	E	F	G	L	M
ARM FOUR LEG MODEL												
20201C	UPHOLSTERED SEAT	1	11	\$596	\$609	\$627	\$652	\$680	\$710	\$747	\$785	
DIMENSIONS: W 20 D 21 H 34.75		SW 19.5	SD 17.125	SH 18	AH 23.25	CARTONED WEIGHT 37		CUBIC FEET 12				
ARMLESS FOUR LEG MODELS												
20203A	ALL WOOD			\$510								
20203C	UPHOLSTERED SEAT	1	11	\$563	\$576	\$594	\$619	\$647	\$677	\$714	\$752	
DIMENSIONS: W 18.5 D 21 H 34.75		SW 18.75	SD 18.25	SH 18	CARTONED WEIGHT 32		CUBIC FEET 11					

**SPECIFICATIONS FOR COMMUNITY
SEVILLE COLLECTION
MODELS: 20201C – 20203A,C**

Wood Species: All parts are constructed from select hardwood; oak or maple. All lumber is thoroughly air seasoned before kiln drying to a moisture content of 6%. The lumber is then allowed to temper before milling. All parts selected for steam bending are partially air seasoned before bending, then kiln dried to a moisture content of less than 6% after bending.

Details of Construction: The seat is double saddled, rounded in front for comfort and style and is made from 1¼” lumber. The seat is glued together with a high grade of glue. The back posts, the top back, and second top are steam bent for shape and strength. Arm posts are notched and screwed to the rails from the inside to conceal all screw holes. All rails are attached to the legs with mortise and tennon and glued at each joint. Arms are glued to the back posts and are reinforced with a screw through the back post into the back side of each arm; these screws are concealed with wood buttons. The vertical back slats are chucked and glued into the horizontal top and second top. All stretchers are chucked and glued into adjoining parts. The seat is attached to the chair frame by steel screws up through the rails from the underside for total concealment. The frame is additionally reinforced by corner blocks which are glued and screwed to the seat rails. For extra stability and strength, a 3” screw is placed through the center of each corner block and into each adjoining leg.

Finish: Each chair has an even coat of a no-wipe stain, followed by a coat of sealer. A light sanding is given and then oven dried for 30 minutes. Another coat of catalyzed sealer is applied and oven dried for another 30 minutes. Another light sanding process is performed to assure a smooth finish. Then the product is sprayed with a 45 sheen catalyzed lacquer and oven dried for an additional 30 minutes. Then there is a 30 minute cool down period before final inspection.

Hardware: Each chair is equipped standard with rubber cushion nickel plated glides.

Upholstery: Each seat consists of Ultra-Flex rubber sheeting and a 1 ½” thick high density polyurethane padding. All upholstery materials pass the California Fire Retardant Code, Class 1, Commercial Standard 191-53, and Technical Bulletin #117.

Dimensions:	<u>20201C</u>	<u>20203A, C</u>
	Width: 21 ½”	Width: 18 ½”
	Depth: 22”	Depth: 22”
	Height: 34 ¾”	Height: 34 ¾”
	Seat Width: 19”	Seat Width: 18 ½”
	Seat Depth: 17 ½”	Seat Depth: 17 ½”
	Seat Height: 18”	Seat Height: 18”
	Arm Height: 24”	