



MODEL LG6411D (SHOWN)



CHAIRS STACK UP TO FIVE HIGH

WOOD SPECIES: BEECH IN 13 FINISHES.
SEE PAGE 221.

OPTIONAL CASTERS AVAILABLE. SPECIFY AS
AN OPTION WHEN ORDERING. ADD \$75 LIST.
(DOES NOT STACK WITH CASTERS.)



MODEL	DESCRIPTION	COM YRD.	COL SQ. FT.	PRICING		D/COL	E	F	G	L	M
				B/COM	C						
ARM MODEL											
LG6411D	UPHOLSTERED SEAT/BACK	1.5	33	\$468	\$486	\$514	\$552	\$593	\$638	\$694	\$751
DIMENSIONS: W 21.5 D 23 H 32.5 SW 19 SD 17.5 SH 19 AH 26.5		CARTONED WEIGHT 33		CUBIC FEET 12							

**SPECIFICATIONS FOR COMMUNITY
LOGAN COLLECTION
MODELS: LG6411D**

Wood Species: Beech

Details of Material: Upholstered Grade Seat: Webbed plywood – ½”
Back Posts: Steam bent solid lumber - 1 ½”
Front Post & Arm Assy: Solid lumber - 1 ½” continuous steam bending
Side Rails: Solid lumber – 1 ⅛”
Front Rails: Solid lumber – 1 ⅛”
Back Rails: Solid lumber – 1 ⅛”
Front Corner-Block: Solid lumber - 1 ⅛”
Back Corner Blocks: Solid lumber – 1 ⅛”

Details of Construction: Top/ 2nd to Back Post Joint: Mortise & Tennon and Glue
Under Seat Rail Joints: Mortise & Tennon and Glue
Corner Blocks: Glue and Screws

Hardware: Each chair is equipped standard with rubber cushion nickel plated glides.

Finish: Each chair has an even coat of a no-wipe stain, followed by a coat of sealer. A light sanding is given and then oven dried for 30 minutes. Another coat of catalyzed sealer is applied and oven dried for another 30 minutes. Another light sanding process is performed to assure a smooth finish. Then the product is sprayed with a 45 sheen catalyzed lacquer and oven dried for an additional 30 minutes. Then there is a 30 minute cool down period before final inspection.

Adhesives: The assembly glue is a modified synthetic resin emulsion. This premium grade product has a high content of solids (52%) with a quick set time and is well suited for cold press operations.

Upholstery: Each seat is upholstered with 1 ½” high density polyurethane in a pneumatic press to assure consistency in thickness and comfort. The backs are upholstered in ½” high density polyurethane. All upholstery materials pass the California Fire Retardant Code, Class 1, Commercial Standard 191-53, Technical Bulletin #117.

Dimensions: **LG6411D**
Width: 21 ½”
Depth: 23”
Height: 32 ½”
Seat Width: 19”
Seat Depth: 17 ½”
Seat Height: 19”
Arm Height: 26 ½”